

FHD series

Maximum working pressure up to 35 MPa (350 bar) - Flow rate up to 345 l/min



FILTER SIZING

INDEX

| | Page |
|-------------------|------|
| CALCULATION | 23 |
| CORRECTIVE FACTOR | 24 |

THE CORRECT FILTER SIZING HAVE TO BE BASED ON THE TOTAL PRESSURE DROP DEPENDING BY THE APPLICATION.

FOR EXAMPLE, THE MAXIMUM TOTAL PRESSURE DROP ALLOWED BY A NEW AND CLEAN RETURN FILTER HAVE TO BE IN THE RANGE 0.4 ÷ 0.6 bar.

The pressure drop calculation is performed by adding together the value of the housing with the value of the filter element. The pressure drop Δp_c of the housing is proportional to the fluid density (kg/dm^3); all the graphs in the catalogue are referred to mineral oil with density of $0.86 \text{ kg}/\text{dm}^3$.

The filter element pressure drop Δp_e is proportional to its viscosity (mm^2/s), the corrective factor Y have to be used in case of an oil viscosity different than $30 \text{ mm}^2/\text{s}$ (cSt).

Sizing data for single filter element, head at top

Δp_c = Filter housing pressure drop [bar]

Δp_e = Filter element pressure drop [bar]

Y = Corrective factor Y (see correspondent table), depending on the filter type, on the filter element size, on the filter element length and on the filter media

Q = flow rate (l/min)

V1 reference oil viscosity = $30 \text{ mm}^2/\text{s}$ (cSt)

V2 = operating oil viscosity in mm^2/s (cSt)

Filter element pressure drop calculation with an oil viscosity different than $30 \text{ mm}^2/\text{s}$ (cSt)

$\Delta p_e = Y : 1000 \times Q \times (V2:V1)$

$\Delta p_{Tot.} = \Delta p_c + \Delta p_e$

Verification formula

$\Delta p_{Tot.} \leq \Delta p_{max \text{ allowed}}$

Maximum total pressure drop (Δp_{max}) allowed by a new and clean filter

| Application | Range (bar) |
|-------------------------------|-------------------------------------|
| Suction filters | 0.08 ÷ 0.10 |
| Return filters | 0.4 ÷ 0.6 |
| | 0.4 ÷ 0.6 return lines |
| | 0.3 ÷ 0.5 lubrication lines |
| Low & Medium Pressure filters | 0.3 ÷ 0.4 off-line in power systems |
| | 0.1 ÷ 0.3 off-line in test benches |
| | 0.4 ÷ 0.6 over-boost |
| High Pressure filters | 0.8 ÷ 1.5 |
| Stainless Steel filters | 0.8 ÷ 1.5 |

Generic filter calculation example

Application data:

Tank top return filter

Pressure Pmax = 10 bar

Flow rate Q = 120 l/min

Viscosity V2 = $46 \text{ mm}^2/\text{s}$ (cSt)

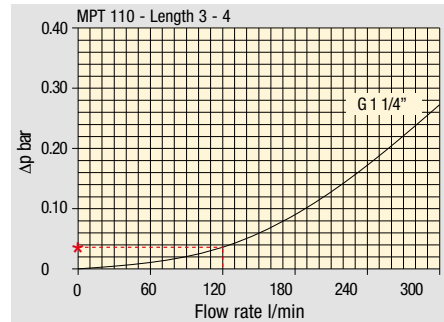
Oil density = $0.86 \text{ kg}/\text{dm}^3$

Required filtration efficiency = $25 \mu\text{m}$ with absolute filtration

With bypass valve and G 1 1/4" inlet connection

Calculation:

$\Delta p_c = 0.03 \text{ bar}$ (see graphic below)



Filter housings Δp pressure drop. The curves are plotted using mineral oil with density of $0.86 \text{ kg}/\text{dm}^3$ in compliance with ISO 3968. Δp varies proportionally with density.

$\Delta p_e = (2.00 : 1000) \times 120 \times (46 : 30) = 0.37 \text{ bar}$

| Filter element | Absolute filtration H Series | | | | | Nominal filtration N Series | | |
|----------------|------------------------------|-------|-------|-------|------|-----------------------------|------|-------------|
| | A03 | A06 | A10 | A16 | A25 | P10 | P25 | M25 M60 M90 |
| Type | | | | | | | | |
| Return filters | | | | | | | | |
| MF 020 | 74.00 | 50.08 | 20.00 | 16.00 | 9.00 | 6.43 | 5.51 | 4.40 |
| | 2 | 29.20 | 24.12 | 8.00 | 7.22 | 5.00 | 3.33 | 2.85 |
| | 3 | 22.00 | 19.00 | 6.56 | 5.33 | 4.33 | 1.68 | 1.44 |
| MF 030 | 74.00 | 50.08 | 20.00 | 16.00 | 9.00 | 6.43 | 5.51 | 3.40 |
| MFX 030 | 1 | 28.20 | 24.40 | 8.67 | 8.17 | 6.88 | 4.62 | 3.96 |
| | 2 | 17.33 | 12.50 | 6.86 | 5.70 | 4.00 | 3.05 | 2.47 |
| | 3 | 10.25 | 9.00 | 3.65 | 3.33 | 2.50 | 1.63 | 1.32 |
| | 4 | 6.10 | 5.40 | 2.30 | 2.20 | 2.00 | 1.19 | 0.96 |

$\Delta p_{Tot.} = 0.03 + 0.37 = 0.4 \text{ bar}$

The selection is correct because the total pressure drop value is inside the admissible range for top tank return filters.

In case the allowed max total pressure drop is not verified, it is necessary to repeat the calculation changing the filter length/size.

FILTER SIZING Corrective factor

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.
Reference oil viscosity 30 mm²/s

Return filters

| Filter element | Absolute filtration H Series | | | | | Nominal filtration N Series | | | |
|-------------------|---------------------------------|-------|-------|-------|-------|--------------------------------|------|------|-------------------|
| | Type | A03 | A06 | A10 | A16 | A25 | P10 | P25 | M25 M60 M90 |
| MF 020 | 1 | 74.00 | 50.08 | 20.00 | 16.00 | 9.00 | 6.43 | 5.51 | 4.40 |
| | 2 | 29.20 | 24.12 | 8.00 | 7.22 | 5.00 | 3.33 | 2.85 | 2.00 |
| | 3 | 22.00 | 19.00 | 6.56 | 5.33 | 4.33 | 1.68 | 1.44 | 1.30 |
| MF 030 MFX 030 | 1 | 74.00 | 50.08 | 20.00 | 16.00 | 9.00 | 6.43 | 5.51 | 3.40 |
| MF 100 MFX 100 | 1 | 28.20 | 24.40 | 8.67 | 8.17 | 6.88 | 4.62 | 3.96 | 1.25 |
| | 2 | 17.33 | 12.50 | 6.86 | 5.70 | 4.00 | 3.05 | 2.47 | 1.10 |
| | 3 | 10.25 | 9.00 | 3.65 | 3.33 | 2.50 | 1.63 | 1.32 | 0.96 |
| | 4 | 6.10 | 5.40 | 2.30 | 2.20 | 2.00 | 1.19 | 0.96 | 0.82 |
| MF 180 MFX 180 | 1 | 3.67 | 3.05 | 1.64 | 1.56 | 1.24 | 1.18 | 1.06 | 0.26 |
| | 2 | 1.69 | 1.37 | 0.68 | 0.54 | 0.51 | 0.43 | 0.39 | 0.12 |
| MF 190 MFX 190 | 2 | 1.69 | 1.37 | 0.60 | 0.49 | 0.44 | 0.35 | 0.31 | 0.11 |
| MF 400 MFX 400 | 1 | 3.20 | 2.75 | 1.39 | 1.33 | 1.06 | 0.96 | 0.87 | 0.22 |
| | 2 | 2.00 | 1.87 | 0.88 | 0.85 | 0.55 | 0.49 | 0.45 | 0.13 |
| | 3 | 1.90 | 1.60 | 0.63 | 0.51 | 0.49 | 0.39 | 0.35 | 0.11 |
| MF 750 MFX 750 | 1 | 1.08 | 0.84 | 0.49 | 0.36 | 0.26 | 0.21 | 0.19 | 0.06 |
| MLX 250 | 2 | 3.00 | 3.04 | 1.46 | 1.25 | 1.17 | - | - | M25 0.20 |
| MLX 660 | 2 | 1.29 | 1.26 | 0.52 | 0.44 | 0.38 | - | - | M25 0.10 |
| CU 025 | | 78.00 | 48.00 | 28.00 | 24.00 | 9.33 | 9.33 | 8.51 | 1.25 |
| CU 040 | | 25.88 | 20.88 | 10.44 | 10.00 | 3.78 | 3.78 | 3.30 | 1.25 |
| CU 100 | | 15.20 | 14.53 | 5.14 | 4.95 | 2.00 | 2.00 | 0.17 | 1.10 |
| CU 250 | | 3.25 | 2.55 | 1.55 | 1.35 | 0.71 | 0.71 | 0.59 | 0.25 |
| CU 630 | | 1.96 | 1.68 | 0.85 | 0.72 | 0.42 | 0.42 | 0.36 | 0.09 |
| CU 850 | | 1.06 | 0.84 | 0.42 | 0.33 | 0.17 | 0.17 | 0.13 | 0.04 |
| MR 100 | 1 | 19.00 | 17.00 | 6.90 | 6.30 | 4.60 | 2.94 | 2.52 | 1.60 |
| | 2 | 11.70 | 10.80 | 4.40 | 4.30 | 3.00 | 2.94 | 2.52 | 1.37 |
| | 3 | 7.80 | 6.87 | 3.70 | 3.10 | 2.70 | 2.14 | 1.84 | 1.34 |
| | 4 | 5.50 | 4.97 | 2.60 | 2.40 | 2.18 | 1.72 | 1.47 | 1.34 |
| | 5 | 4.20 | 3.84 | 2.36 | 2.15 | 1.90 | 1.60 | 1.37 | 1.34 |
| MR 250 | 1 | 5.35 | 4.85 | 2.32 | 1.92 | 1.50 | 1.38 | 1.20 | 0.15 |
| | 2 | 4.00 | 3.28 | 1.44 | 1.10 | 1.07 | 0.96 | 0.83 | 0.13 |
| | 3 | 2.60 | 2.20 | 1.08 | 1.00 | 0.86 | 0.77 | 0.64 | 0.12 |
| | 4 | 1.84 | 1.56 | 0.68 | 0.56 | 0.44 | 0.37 | 0.23 | 0.11 |
| MR 630 | 1 | 3.10 | 2.48 | 1.32 | 1.14 | 0.92 | 0.83 | 0.73 | 0.09 |
| | 2 | 2.06 | 1.92 | 0.82 | 0.76 | 0.38 | 0.33 | 0.27 | 0.08 |
| | 3 | 1.48 | 1.30 | 0.60 | 0.56 | 0.26 | 0.22 | 0.17 | 0.08 |
| | 4 | 1.30 | 1.20 | 0.48 | 0.40 | 0.25 | 0.21 | 0.16 | 0.08 |
| | 5 | 0.74 | 0.65 | 0.30 | 0.28 | 0.13 | 0.10 | 0.08 | 0.04 |
| MR 850 | 1 | 0.60 | 0.43 | 0.34 | 0.25 | 0.13 | 0.12 | 0.09 | 0.03 |
| | 2 | 0.37 | 0.26 | 0.23 | 0.21 | 0.11 | 0.08 | 0.07 | 0.03 |
| | 3 | 0.27 | 0.18 | 0.17 | 0.17 | 0.05 | 0.04 | 0.04 | 0.02 |
| | 4 | 0.23 | 0.16 | 0.13 | 0.12 | 0.04 | 0.03 | 0.03 | 0.02 |

Return / Suction filters

| Filter element | Absolute filtration | | | | | | | | |
|----------------|---------------------------------|-------|-------|------|------|------|------|------|-------------------|
| | Type | A10 | A16 | A25 | | | | | |
| RSX 116 | 1 | 5.12 | 4.33 | 3.85 | | | | | |
| | 2 | 2.22 | 1.87 | 1.22 | | | | | |
| RSX 165 | 1 | 2.06 | 1.75 | 1.46 | | | | | |
| | 2 | 1.24 | 1.05 | 0.96 | | | | | |
| | 3 | 0.94 | 0.86 | 0.61 | | | | | |
| Filter element | Absolute filtration N Series | | | | | | | | |
| | Type | A03 | A06 | A10 | A16 | A25 | P10 | P25 | M25 M60 M90 |
| CU 110 | 1 | 16.25 | 15.16 | 8.75 | 8.14 | 5.87 | 2.86 | 2.65 | 0.14 |
| | 2 | 12.62 | 10.44 | 6.11 | 6.02 | 4.16 | 1.60 | 1.49 | 0.12 |
| | 3 | 8.57 | 7.95 | 5.07 | 4.07 | 2.40 | 1.24 | 1.15 | 0.11 |
| | 4 | 5.76 | 4.05 | 2.80 | 2.36 | 1.14 | 0.91 | 0.85 | 0.05 |

Low & Medium pressure filters

| Filter element | Absolute filtration N-W Series | | | | | Nominal filtration N Series | | | |
|----------------|-----------------------------------|-------|-------|------|------|--------------------------------|------|------|------|
| | Type | A03 | A06 | A10 | A16 | A25 | P10 | P25 | M25 |
| CU 110 | 1 | 16.25 | 15.16 | 8.75 | 8.14 | 5.87 | 2.86 | 2.65 | 0.14 |
| | 2 | 12.62 | 10.44 | 6.11 | 6.02 | 4.15 | 1.60 | 1.49 | 0.12 |
| | 3 | 8.57 | 7.95 | 5.07 | 4.07 | 2.40 | 1.24 | 1.15 | 0.11 |
| | 4 | 5.76 | 4.05 | 2.80 | 2.36 | 1.14 | 0.91 | 0.85 | 0.05 |
| CU 210 | 1 | 5.30 | 4.80 | 2.00 | 1.66 | 1.32 | 0.56 | 0.43 | 0.12 |
| | 2 | 3.44 | 2.95 | 1.24 | 1.09 | 0.70 | 0.42 | 0.35 | 0.09 |
| | 3 | 2.40 | 1.70 | 0.94 | 0.84 | 0.54 | 0.33 | 0.23 | 0.05 |
| DN | 016 | 7.95 | 7.20 | 3.00 | 2.49 | 1.98 | 0.84 | 0.65 | 0.18 |
| | 025 | 5.00 | 4.53 | 1.89 | 1.57 | 1.25 | 0.53 | 0.41 | 0.11 |
| | 040 | 3.13 | 2.66 | 1.12 | 0.98 | 0.63 | 0.38 | 0.32 | 0.08 |
| CU 400 | 2 | 3.13 | 2.55 | 1.46 | 1.22 | 0.78 | 0.75 | 0.64 | 0.19 |
| | 3 | 2.15 | 1.70 | 0.94 | 0.78 | 0.50 | 0.40 | 0.34 | 0.10 |
| | 4 | 1.60 | 1.28 | 0.71 | 0.61 | 0.40 | 0.34 | 0.27 | 0.08 |
| | 5 | 1.00 | 0.83 | 0.47 | 0.34 | 0.20 | 0.24 | 0.19 | 0.06 |
| | 6 | 0.82 | 0.58 | 0.30 | 0.27 | 0.17 | 0.22 | 0.18 | 0.05 |
| | CU 900 | 1 | 0.86 | 0.63 | 0.32 | 0.30 | 0.21 | - | - |
| CU 950 | 2 | 1.03 | 0.80 | 0.59 | 0.40 | 0.26 | - | - | 0.05 |
| | 3 | 0.44 | 0.40 | 0.27 | 0.18 | 0.15 | - | - | 0.02 |
| MR 630 | 7 | 0.88 | 0.78 | 0.36 | 0.34 | 0.16 | 0.12 | 0.96 | 0.47 |

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.
Reference oil viscosity 30 mm²/s

High pressure filters

| Filter element | | Absolute filtration N - R Series | | | | | Nominal filtration N Series |
|----------------|---|-------------------------------------|--------|--------|--------|--------|--------------------------------|
| Type | | A03 | A06 | A10 | A16 | A25 | M25 |
| HP 011 | 1 | 332.71 | 250.07 | 184.32 | 152.36 | 128.36 | - |
| | 2 | 220.28 | 165.56 | 74.08 | 59.13 | 37.05 | - |
| | 3 | 123.24 | 92.68 | 41.48 | 33.08 | 20.72 | - |
| | 4 | 77.76 | 58.52 | 28.37 | 22.67 | 16.17 | - |
| HP 039 | 2 | 70.66 | 53.20 | 25.77 | 20.57 | 14.67 | 4.90 |
| | 3 | 36.57 | 32.28 | 18.00 | 13.38 | 8.00 | 2.90 |
| | 4 | 26.57 | 23.27 | 12.46 | 8.80 | 5.58 | 2.20 |
| HP 050 | 1 | 31.75 | 30.30 | 13.16 | 12.3 | 7.29 | 1.60 |
| | 2 | 24.25 | 21.26 | 11.70 | 9.09 | 4.90 | 1.40 |
| | 3 | 17.37 | 16.25 | 8.90 | 7.18 | 3.63 | 1.25 |
| | 4 | 12.12 | 10.75 | 6.10 | 5.75 | 3.08 | 1.07 |
| | 5 | 7.00 | 6.56 | 3.60 | 3.10 | 2.25 | 0.80 |
| HP 065 | 1 | 58.50 | 43.46 | 23.16 | 19.66 | 10.71 | 1.28 |
| | 2 | 42.60 | 25.64 | 16.22 | 13.88 | 7.32 | 1.11 |
| | 3 | 20.50 | 15.88 | 8.18 | 6.81 | 3.91 | 0.58 |
| HP 135 | 1 | 20.33 | 18.80 | 9.71 | 8.66 | 4.78 | 2.78 |
| | 2 | 11.14 | 10.16 | 6.60 | 6.38 | 2.22 | 1.11 |
| | 3 | 6.48 | 6.33 | 3.38 | 3.16 | 2.14 | 1.01 |
| HP 150 | 1 | 17.53 | 15.91 | 7.48 | 6.96 | 5.94 | 1.07 |
| | 2 | 8.60 | 8.37 | 3.54 | 3.38 | 3.15 | 0.58 |
| | 3 | 6.53 | 5.90 | 2.93 | 2.79 | 2.12 | 0.49 |
| HP 320 | 1 | 10.88 | 9.73 | 5.02 | 3.73 | 2.54 | 1.04 |
| | 2 | 4.40 | 3.83 | 1.75 | 1.48 | 0.88 | 0.71 |
| | 3 | 2.75 | 2.11 | 1.05 | 0.87 | 0.77 | 0.61 |
| | 4 | 2.12 | 1.77 | 0.98 | 0.78 | 0.55 | 0.47 |
| HP 500 | 1 | 4.44 | 3.67 | 2.30 | 2.10 | 1.65 | 0.15 |
| | 2 | 3.37 | 2.77 | 1.78 | 1.68 | 1.24 | 0.10 |
| | 3 | 2.22 | 1.98 | 1.11 | 1.09 | 0.75 | 0.08 |
| | 4 | 1.81 | 1.33 | 0.93 | 0.86 | 0.68 | 0.05 |
| | 5 | 1.33 | 1.15 | 0.77 | 0.68 | 0.48 | 0.04 |

| Filter element | | Absolute filtration N Series | | | | | Nominal filtration N Series |
|----------------|---|---------------------------------|------|------|------|------|--------------------------------|
| Type | | A03 | A06 | A10 | A16 | A25 | M25 |
| HF 320 | 1 | 3.65 | 2.95 | 2.80 | 1.80 | 0.90 | 0.38 |
| | 2 | 2.03 | 1.73 | 1.61 | 1.35 | 0.85 | 0.36 |
| | 3 | 1.84 | 1.42 | 1.32 | 1.22 | 0.80 | 0.35 |

Suction filters

| Filter element | Nominal filtration N Series | |
|----------------|--------------------------------|-----|
| Type | P10 | P25 |
| SF 250 | 65 | 21 |

Stainless steel high pressure filters

| Filter element | | Absolute filtration N Series | | | | |
|----------------|---|---------------------------------|--------|--------|--------|--------|
| Type | | A03 | A06 | A10 | A16 | A25 |
| HP 011 | 1 | 332.71 | 250.07 | 184.32 | 152.36 | 128.36 |
| | 2 | 220.28 | 165.56 | 74.08 | 59.13 | 37.05 |
| | 3 | 123.24 | 92.68 | 41.48 | 33.08 | 20.72 |
| | 4 | 77.76 | 58.52 | 28.37 | 22.67 | 16.17 |
| HP 039 | 2 | 70.66 | 53.20 | 25.77 | 20.57 | 14.67 |
| | 3 | 36.57 | 32.28 | 18.00 | 13.38 | 8.00 |
| | 4 | 26.57 | 23.27 | 12.46 | 8.80 | 5.58 |
| HP 050 | 1 | 31.75 | 30.30 | 13.16 | 12.3 | 7.29 |
| | 2 | 24.25 | 21.26 | 11.70 | 9.09 | 4.90 |
| | 3 | 17.37 | 16.25 | 8.90 | 7.18 | 3.63 |
| | 4 | 12.12 | 10.75 | 6.10 | 5.75 | 3.08 |
| | 5 | 7.00 | 6.56 | 3.60 | 3.10 | 2.25 |
| HP 135 | 1 | 20.33 | 18.80 | 9.71 | 8.66 | 4.78 |
| | 2 | 11.14 | 10.16 | 6.60 | 6.38 | 2.22 |
| | 3 | 6.48 | 6.33 | 3.38 | 3.16 | 2.14 |

| Filter element | | Absolute filtration H - U Series | | | | |
|----------------|---|-------------------------------------|--------|--------|--------|--------|
| Type | | A03 | A06 | A10 | A16 | A25 |
| HP 011 | 1 | 424.58 | 319.74 | 235.17 | 194.44 | 163.78 |
| | 2 | 281.06 | 211.25 | 94.53 | 75.45 | 47.26 |
| | 3 | 130.14 | 97.50 | 43.63 | 34.82 | 21.81 |
| | 4 | 109.39 | 82.25 | 36.79 | 29.37 | 18.40 |
| HP 039 | 2 | 70.66 | 53.20 | 25.77 | 20.57 | 14.67 |
| | 3 | 36.57 | 32.28 | 18.00 | 13.38 | 8.00 |
| | 4 | 26.57 | 23.27 | 12.46 | 8.80 | 5.58 |
| HP 050 | 1 | 47.33 | 34.25 | 21.50 | 20.50 | 14.71 |
| | 2 | 29.10 | 25.95 | 14.04 | 10.90 | 5.88 |
| | 3 | 20.85 | 19.50 | 10.68 | 8.61 | 4.36 |
| | 4 | 14.55 | 12.90 | 7.32 | 6.90 | 3.69 |
| | 5 | 9.86 | 9.34 | 6.40 | 4.80 | 2.50 |
| HP 135 | 1 | 29.16 | 25.33 | 13.00 | 12.47 | 5.92 |
| | 2 | 14.28 | 11.04 | 7.86 | 7.60 | 4.44 |
| | 3 | 8.96 | 7.46 | 4.89 | 4.16 | 3.07 |

FILTER SIZING Selection Software

Step 1 Select "FILTERS"



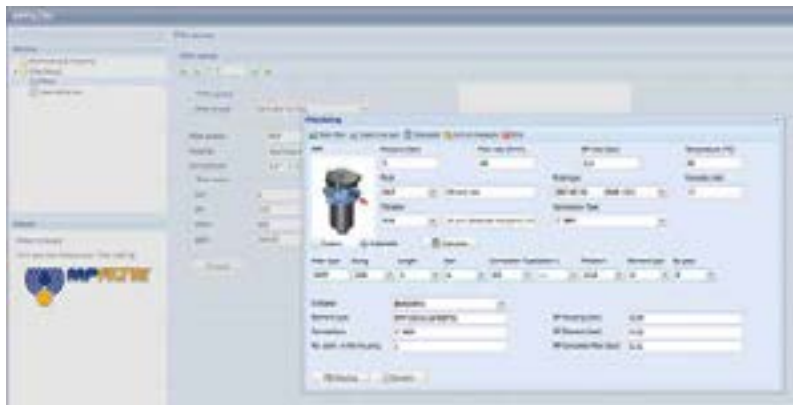
Step 2 Choose filter group (Return Filter, Pressure Filter, etc.)



Step 3 Choose filter type (MPF, MPT, etc.) in function of the max working pressure and the max flow rate



Step 4 Push "PROCEED"



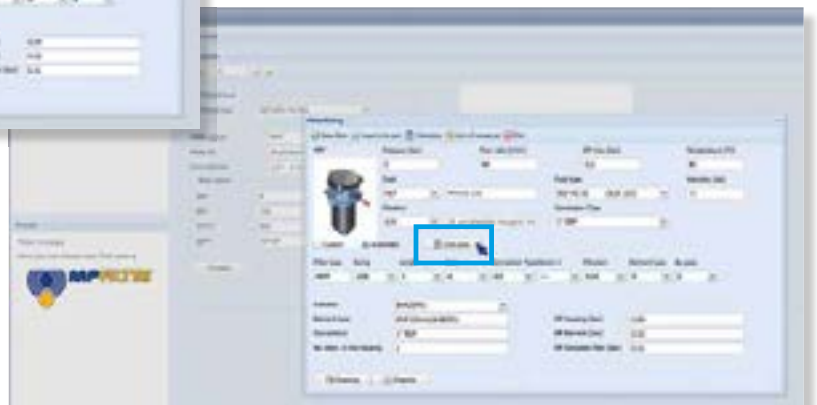
Step 5

Insert all application data to calculate the filter size following the sequence:

- working pressure
- working flow rate
- working pressure drop
- working temperature
- fluid material and fluid type
- filtration media
- connection type

Step 6

Push "CALCULATE" to have result; in case of any mistake, the system will advice which parameter is out of range to allow to modify/adjust the selection



Step 7

Download PDF Datasheet "Report.aspx" pushing the button "Drawing"

FHD series

Maximum working pressure up to 35 MPa (350 bar) - Flow rate up to 345 l/min



High Pressure filters

Duplex

Maximum working pressure up to 35 MPa (350 bar)

Flow rate up to 345 l/min

FHD is a range of high pressure duplex filter with integrated changeover function to allow the filter element replacement without the system shut-down.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 1 1/4" and flanged connections up to 1 1/2", for a maximum flow rate of 345 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Balancing valve integrated in the changeover lever, to equalize the housing pressure before the switch
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

Common applications:

- System where shut-down causes high costs
- System where shut-down causes safety issues

Filter housing materials

- Head: Phosphatized cast iron
- Housing: Phosphatized steel
- Bypass valve: Steel

Pressure

- Test pressure: 52.5 MPa (525 bar)
- Burst pressure: 105 MPa (1050 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 35 MPa (350 bar)

Bypass valve

- Opening pressure 600 kPa (6 bar) ±10%
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N: 20 bar
- Microfibre filter elements - series R: 20 bar (not available for FHD 021)
- Microfibre filter elements - series H: 210 bar (only for FHD 021)
- Microfibre filter elements - series S: 210 bar (not available for FHD 021)
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN.

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Connections

In-line Inlet/Outlet 90°

Note

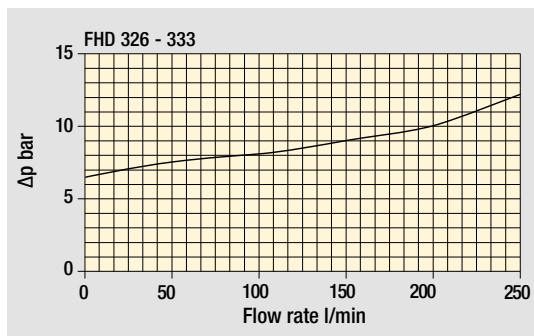
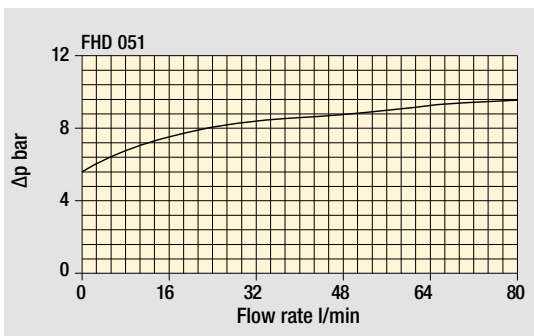
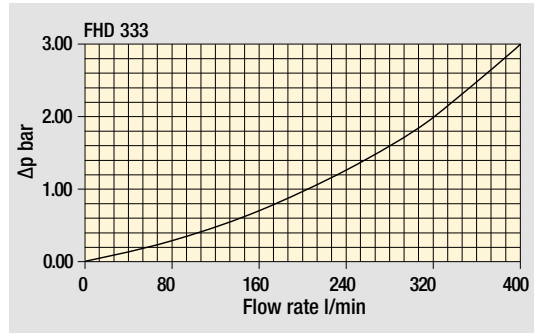
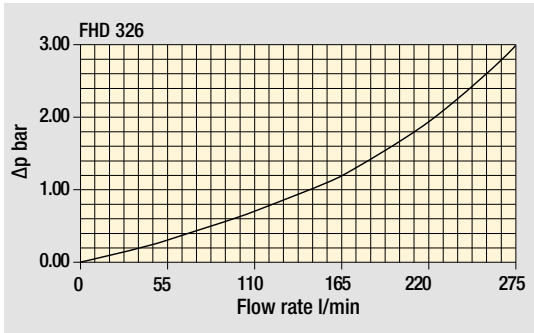
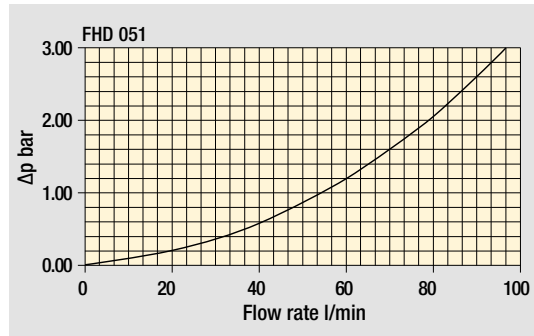
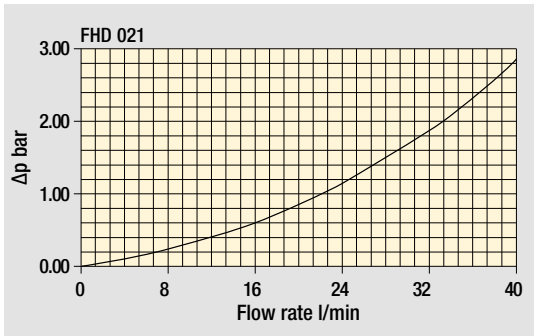
FHD filters are provided for vertical mounting



Weights [kg] and volumes [dm³]

| Filter series | Weights [kg] | | | | | Volumes [dm ³] | | | | | | |
|----------------|--------------|------|------|------|------|----------------------------|--------|------|------|------|------|---|
| | Length | 1 | 2 | 3 | 4 | 5 | Length | 1 | 2 | 3 | 4 | 5 |
| FHD 021 | - | 8.0 | 9.0 | 9.9 | - | - | - | 0.06 | 0.12 | 0.22 | - | - |
| FHD 051 | - | 16.9 | 17.5 | 18.5 | 19.8 | - | - | 0.31 | 0.41 | 0.53 | 0.83 | - |
| FHD 326 | 43.0 | 50.0 | 54.0 | - | - | - | 0.88 | 1.60 | 2.37 | - | - | - |
| FHD 333 | - | 74.0 | 79.0 | 98.0 | - | - | - | 1.75 | 2.52 | 3.35 | - | - |

Filter housings Δp pressure drop



Bypass valve pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm^3 in compliance with ISO 3968.
 Δp varies proportionally with density.

FHD GENERAL INFORMATION

Flow rates [l/min]

| Filter series | Length | Filter element design - H Series | | | | | |
|----------------|----------|----------------------------------|-----|-----|-----|-----|-----|
| | | A03 | A06 | A10 | A16 | A25 | M25 |
| FHD 021 | 2 | 6 | 8 | 14 | 16 | 19 | 26 |
| | 3 | 10 | 12 | 18 | 20 | 22 | 27 |
| | 4 | 13 | 16 | 21 | 22 | 24 | 27 |

| Filter series | Length | Filter element design - R Series | | | | | | N Series | Filter element design - S Series | | | | |
|----------------|----------|----------------------------------|-----|-----|-----|-----|-----|----------|----------------------------------|-----|-----|-----|-----|
| | | A03 | A06 | A10 | A16 | A25 | M25 | | A03 | A06 | A10 | A16 | A25 |
| FHD 051 | 2 | 39 | 41 | 51 | 54 | 59 | 64 | | 35 | 37 | 48 | 51 | 58 |
| | 3 | 45 | 46 | 54 | 56 | 61 | 65 | | 41 | 43 | 52 | 54 | 60 |
| | 4 | 50 | 52 | 58 | 58 | 62 | 65 | | 47 | 49 | 56 | 56 | 61 |
| | 5 | 56 | 57 | 61 | 62 | 63 | 65 | | 53 | 53 | 57 | 59 | 63 |
| FHD 326 | 1 | 93 | 99 | 131 | 142 | 154 | 171 | | 83 | 87 | 117 | 120 | 146 |
| | 2 | 136 | 141 | 163 | 166 | 173 | 176 | | 119 | 128 | 149 | 151 | 163 |
| | 3 | 152 | 159 | 171 | 174 | 175 | 177 | | 139 | 148 | 161 | 163 | 170 |
| FHD 333 | 2 | 175 | 184 | 224 | 230 | 245 | 249 | | 147 | 162 | 199 | 201 | 225 |
| | 3 | 204 | 217 | 241 | 245 | 247 | 252 | | 179 | 196 | 221 | 224 | 238 |
| | 4 | 216 | 224 | 242 | 247 | 253 | 255 | | 196 | 204 | 223 | 225 | 239 |

Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

Please, contact our Sales Department for further additional information.

Hydraulic symbols

| Filter series | Style S | Style B | Style B |
|----------------|---------|---------|---------|
| FHD 021 | • | | |
| FHD 051 | • | • | |
| FHD 326 | • | | • |
| FHD 333 | • | | • |

| | | |
|--|--|--|
| | | |
|--|--|--|

Designation & Ordering code

COMPLETE FILTER

| | | | | | | | | | | |
|---|--|--|--|--|--|--|--|--|--|--|
| Series and size FHD021 | Configuration example: FHD021 4 S A G1 A06 H P01 | | | | | | | | | |
| Length 2 3 4 | | | | | | | | | | |
| Valves S Without bypass | | | | | | | | | | |
| Seals A NBR V FPM | | | | | | | | | | |
| Connections G1 G 1/2" G2 1/2" NPT G3 SAE 8 - 3/4" - 16 UNF | | | | | | | | | | |
| Filtration rating (filter media) | | | | | | | | | | |
| A03 Inorganic microfiber 3 µm | A16 Inorganic microfiber 16 µm | | | | | | | | | |
| A06 Inorganic microfiber 6 µm | A25 Inorganic microfiber 25 µm | | | | | | | | | |
| A10 Inorganic microfiber 10 µm | M25 Wire mesh 25 µm | | | | | | | | | |

| Element Δp | Filtration rating | | Execution |
|------------------|-------------------|-----|-------------------------------|
| | Axx | M25 | |
| N 20 bar | | • | P01 MP Filtri standard |
| H 210 bar | • | | Pxx Customized |

FILTER ELEMENT

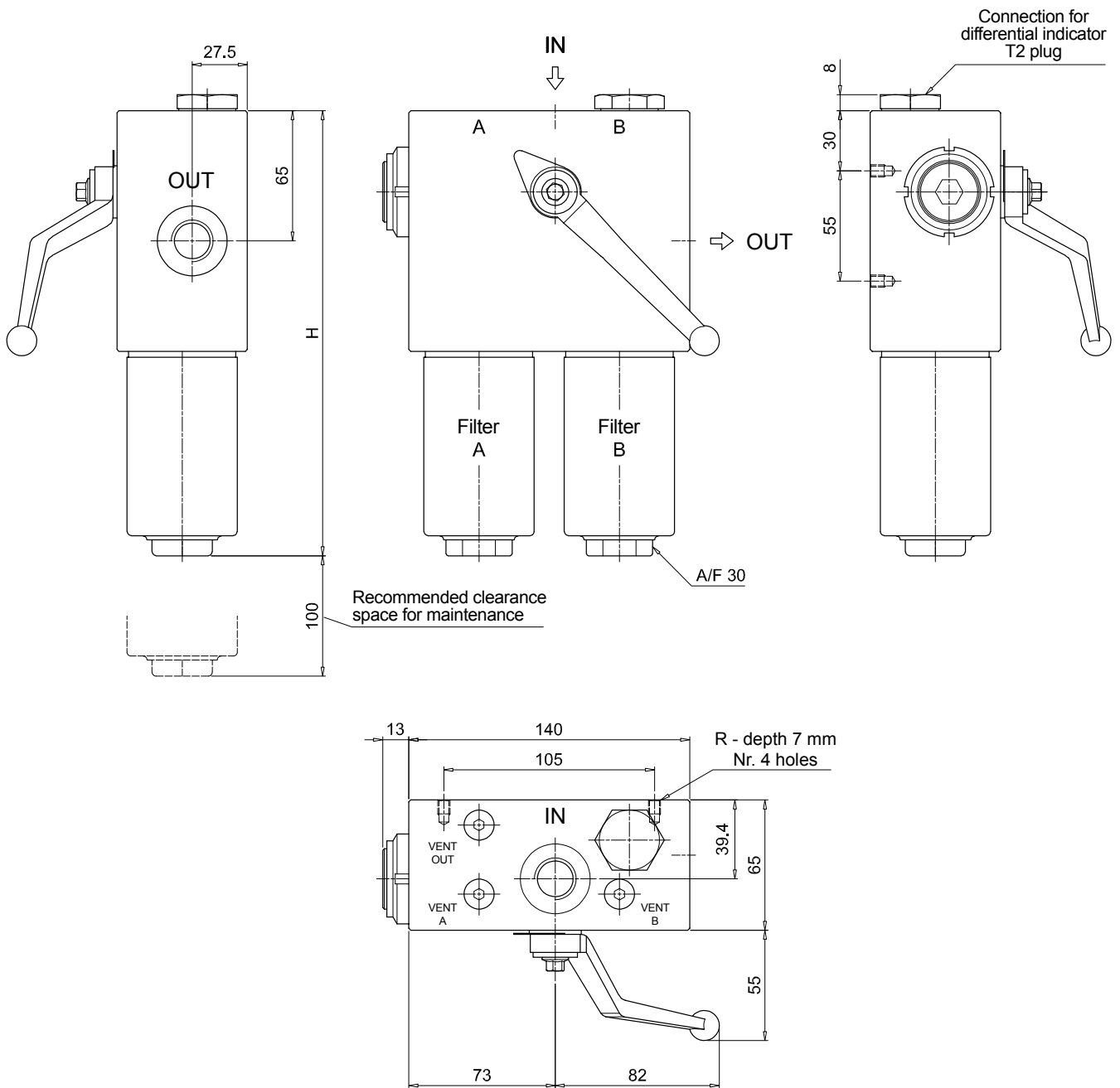
| | | | | | | |
|---|--|--|--|--|--|--|
| Element series and size HP011 | Configuration example: HP011 4 A06 A H P01 | | | | | |
| Element length 2 3 4 | | | | | | |
| Filtration rating (filter media) | | | | | | |
| A03 Inorganic microfiber 3 µm | A16 Inorganic microfiber 16 µm | | | | | |
| A06 Inorganic microfiber 6 µm | A25 Inorganic microfiber 25 µm | | | | | |
| A10 Inorganic microfiber 10 µm | M25 Wire mesh 25 µm | | | | | |

| Seals | Element Δp | Filtration rating | | Execution |
|--------------|------------------|-------------------|-----|-------------------------------|
| | | Axx | M25 | |
| A NBR | N 20 bar | | • | P01 MP Filtri standard |
| V FPM | H 210 bar | • | • | Pxx Customized |

ACCESSORIES

| Differential indicators | page | | page |
|---|---------|---|------|
| DEA Electrical differential indicator | 563 | DLE Electrical / visual differential indicator | 566 |
| DEH Hazardous area electronic differential indicator | 563-564 | DTA Electronic differential indicator | 567 |
| DEM Electrical differential indicator | 564-565 | DVA Visual differential indicator | 567 |
| DLA Electrical / visual differential indicator | 565-566 | DVM Visual differential indicator | 567 |
| Additional features | | | |
| T2 Plug | 568 | | |

| FHDO21 | |
|---------------|----------|
| Filter length | H [mm] |
| 2 | 172 |
| 3 | 222 |
| 4 | 272 |
| Connections | R |
| G1 | M6 |
| G2 - G3 | 1/4" UNC |



FHD FHD051 - FHD326 - FHD333

Designation & Ordering code

COMPLETE FILTER

Series and size Configuration example: **FHD326** | **3** | **S** | **A** | **G1** | **M25** | **N** | **P01**

FHD051 | FHD326 | FHD333

| Length | FHD051 | FHD326 | FHD333 |
|--------|--------|--------|--------|
| 1 | | • | |
| 2 | • | • | • |
| 3 | • | • | • |
| 4 | • | | • |
| 5 | • | | |

Valves

| | |
|----------|-------------------|
| S | Without bypass |
| B | With bypass 6 bar |

Seals

| | |
|----------|-----|
| A | NBR |
| V | FPM |

| Connections | FHD051 | FHD326 | FHD333 |
|-------------|--------------------------|-------------------------|---------------------|
| G1 | G 3/4" | G 1 1/4" | - |
| G2 | 3/4" NPT | 1 1/4" NPT | - |
| G3 | G 1/2" | SAE 20 - 1 5/8" - 12 UN | - |
| G4 | 1/2" NPT | - | - |
| G5 | SAE 8 - 3/4" - 16 UNF | - | - |
| G6 | SAE 12 - 1 1/16" - 12 UN | - | - |
| F1 | - | - | 1 1/2" 6000 psi/M |
| F2 | - | - | 1 1/2" 6000 psi/UNC |

Filtration rating (filter media)

| | | |
|------------|----------------------|-------|
| A03 | Inorganic microfiber | 3 µm |
| A06 | Inorganic microfiber | 6 µm |
| A10 | Inorganic microfiber | 10 µm |
| A16 | Inorganic microfiber | 16 µm |
| A25 | Inorganic microfiber | 25 µm |
| M25 | Wire mesh | 25 µm |

| Element Δp | Filtration rating | | Execution |
|------------------|-------------------|-----|-------------------------------|
| | Axx | M25 | |
| N 20 bar | | • | P01 MP Filtri standard |
| R 20 bar | • | • | Pxx Customized |
| S 210 bar | • | • | |

FILTER ELEMENT

Element series and size Configuration example: **HP320** | **3** | **M25** | **A** | **N** | **P01**

HP050 | HP320

| | FHD051 | FHD326 | FHD333 |
|--------------|--------|--------|--------|
| HP050 | • | | |
| HP320 | | • | • |

| Element length | HP050 | HP320 |
|----------------|-------|-------|
| 1 | | • |
| 2 | • | • |
| 3 | • | • |
| 4 | • | • |
| 5 | • | |

Filtration rating (filter media)

| | | |
|------------|----------------------|-------|
| A03 | Inorganic microfiber | 3 µm |
| A06 | Inorganic microfiber | 6 µm |
| A10 | Inorganic microfiber | 10 µm |
| A16 | Inorganic microfiber | 16 µm |
| A25 | Inorganic microfiber | 25 µm |
| M25 | Wire mesh | 25 µm |

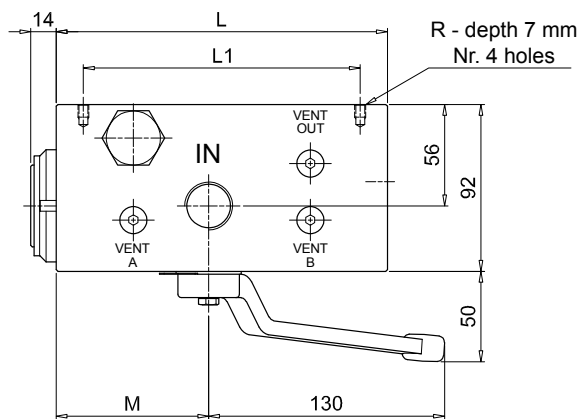
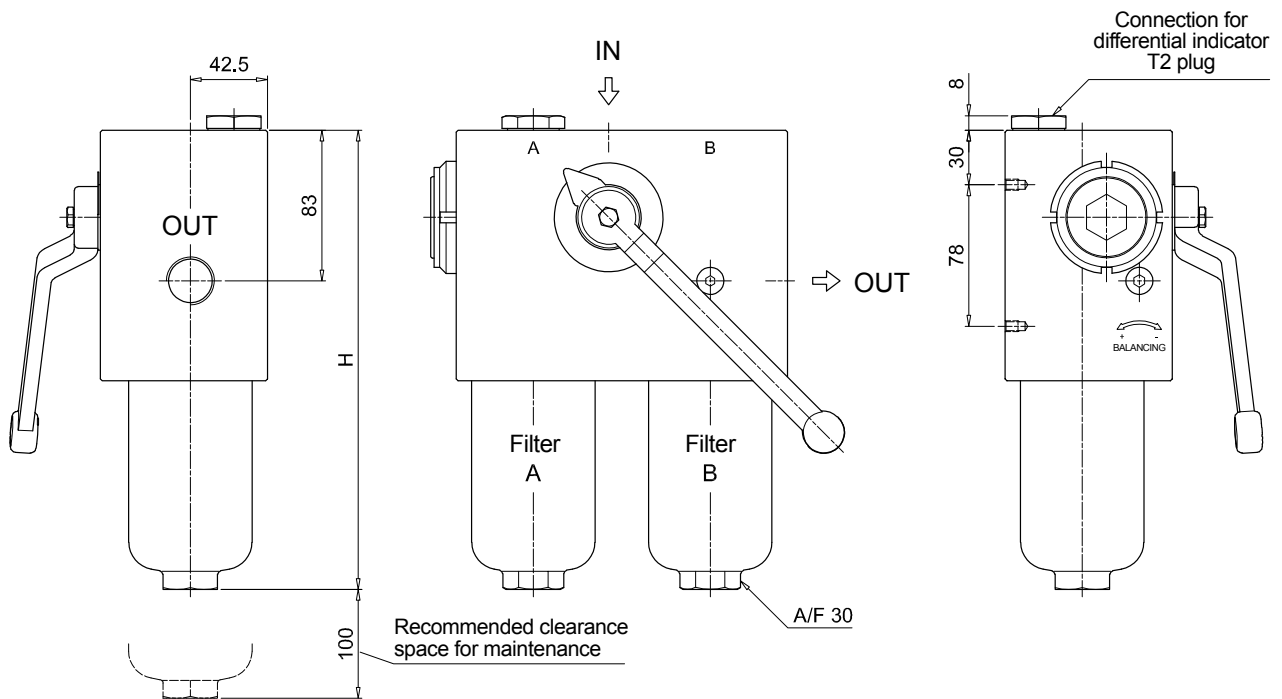
| Seals | Element Δp | Filtration rating | | Execution |
|--------------|------------------|-------------------|-----|-------------------------------|
| | | Axx | M25 | |
| A NBR | N 20 bar | | • | P01 MP Filtri standard |
| V FPM | R 20 bar | • | • | Pxx Customized |
| | S 210 bar | • | • | |

ACCESSORIES

| Differential indicators | page | | page |
|---|---------|---|------|
| DEA Electrical differential indicator | 563 | DLE Electrical / visual differential indicator | 566 |
| DEH Hazardous area electronic differential indicator | 563-564 | DTA Electronic differential indicator | 567 |
| DEM Electrical differential indicator | 564-565 | DVA Visual differential indicator | 567 |
| DLA Electrical / visual differential indicator | 565-566 | DVM Visual differential indicator | 567 |

| Additional features | page |
|---------------------|------|
| T2 Plug | 568 |

| FHD051 | | | |
|---------------|----------|---------|--------|
| Filter length | H [mm] | | |
| 2 | 253 | | |
| 3 | 295 | | |
| 4 | 343 | | |
| 5 | 465 | | |
| Connections | R | | |
| G1 | M6 | | |
| G2 | 1/4" UNC | | |
| G3 | M6 | | |
| G4-G5-G6 | 1/4" UNC | | |
| Valves | L [mm] | L1 [mm] | M [mm] |
| S | 168 | 138 | 84 |
| B | 182.5 | 152.5 | 98.5 |



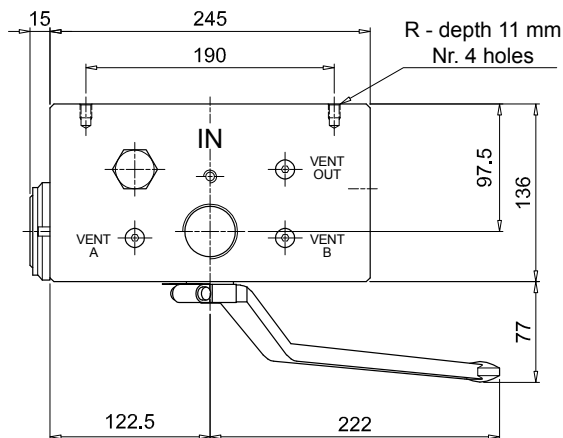
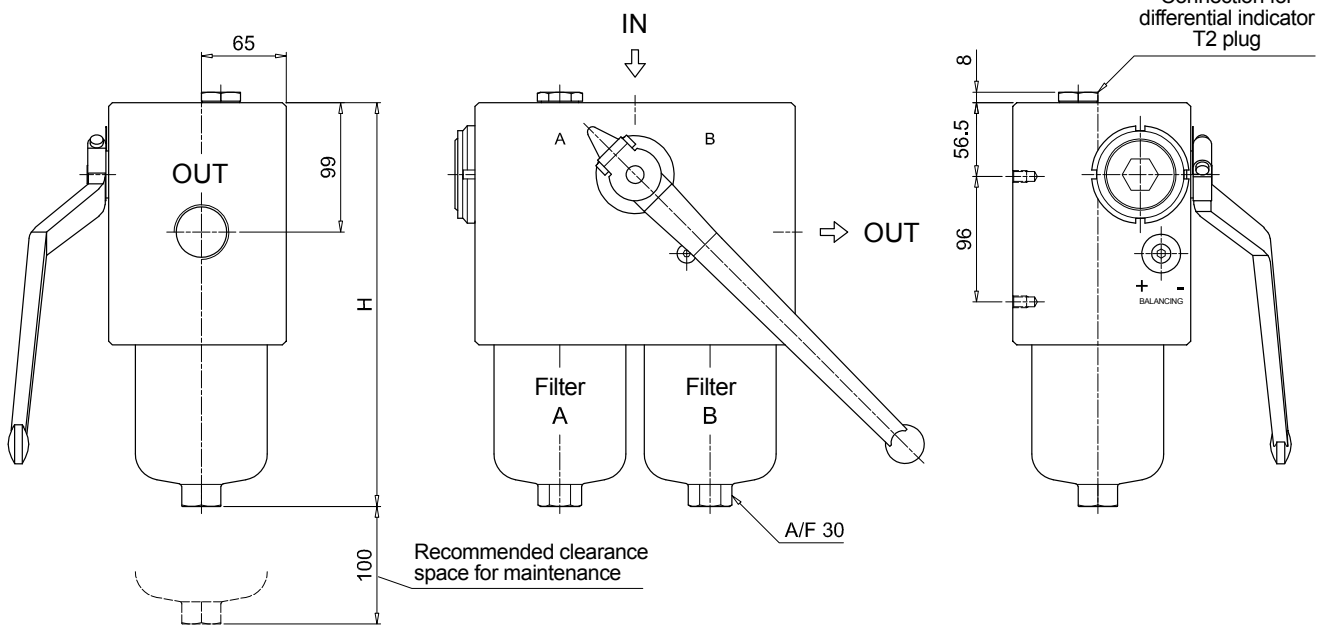
FHD FHD051 - FHD326 - FHD333

Dimensions

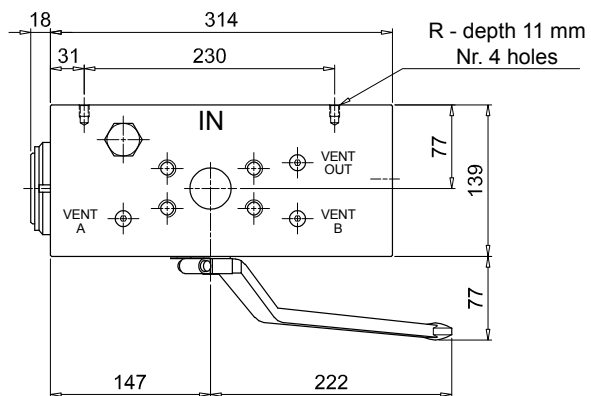
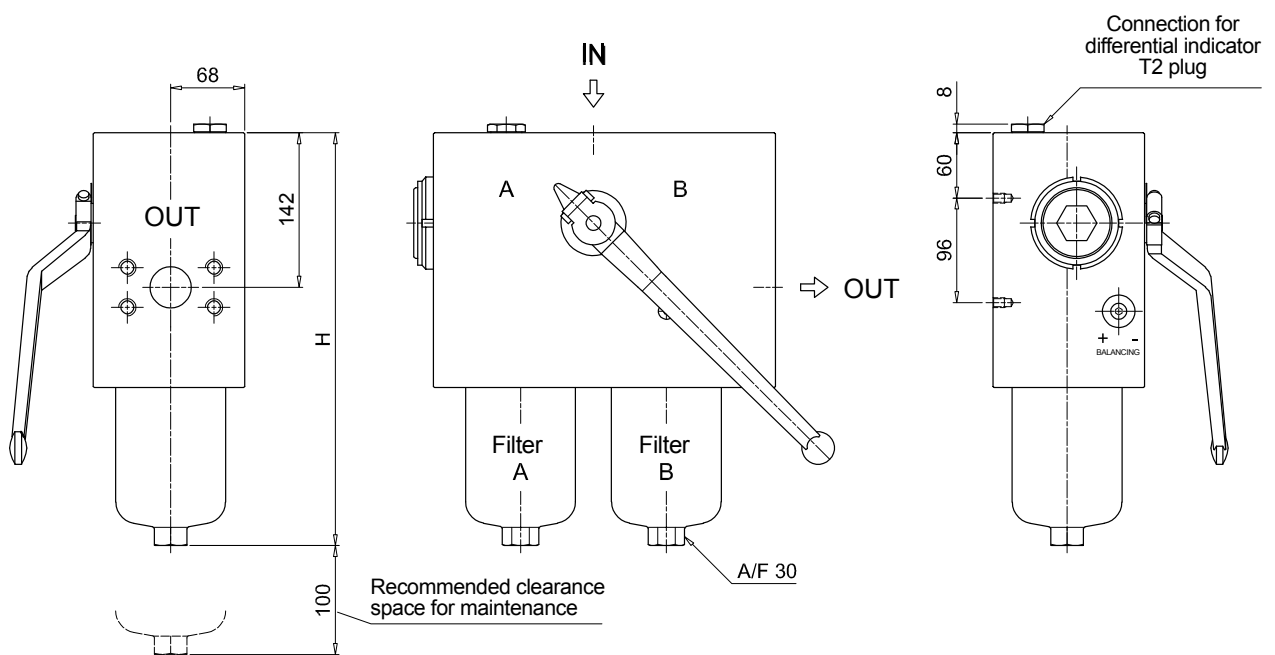
FHD326

| Filter length | H [mm] |
|---------------|--------|
| 1 | 309 |
| 2 | 432 |
| 3 | 564 |

| Connections | R |
|----------------|----------|
| G1 | M10 |
| G2 - G3 | 3/8" UNC |



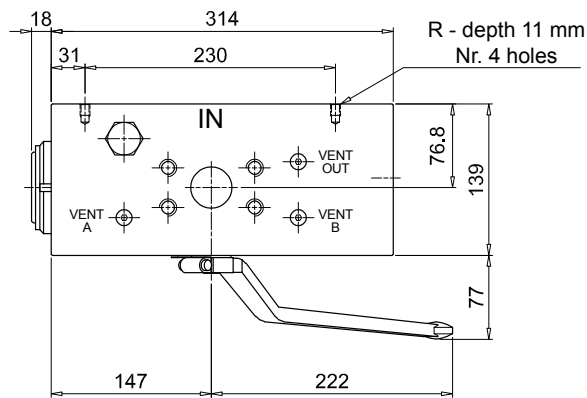
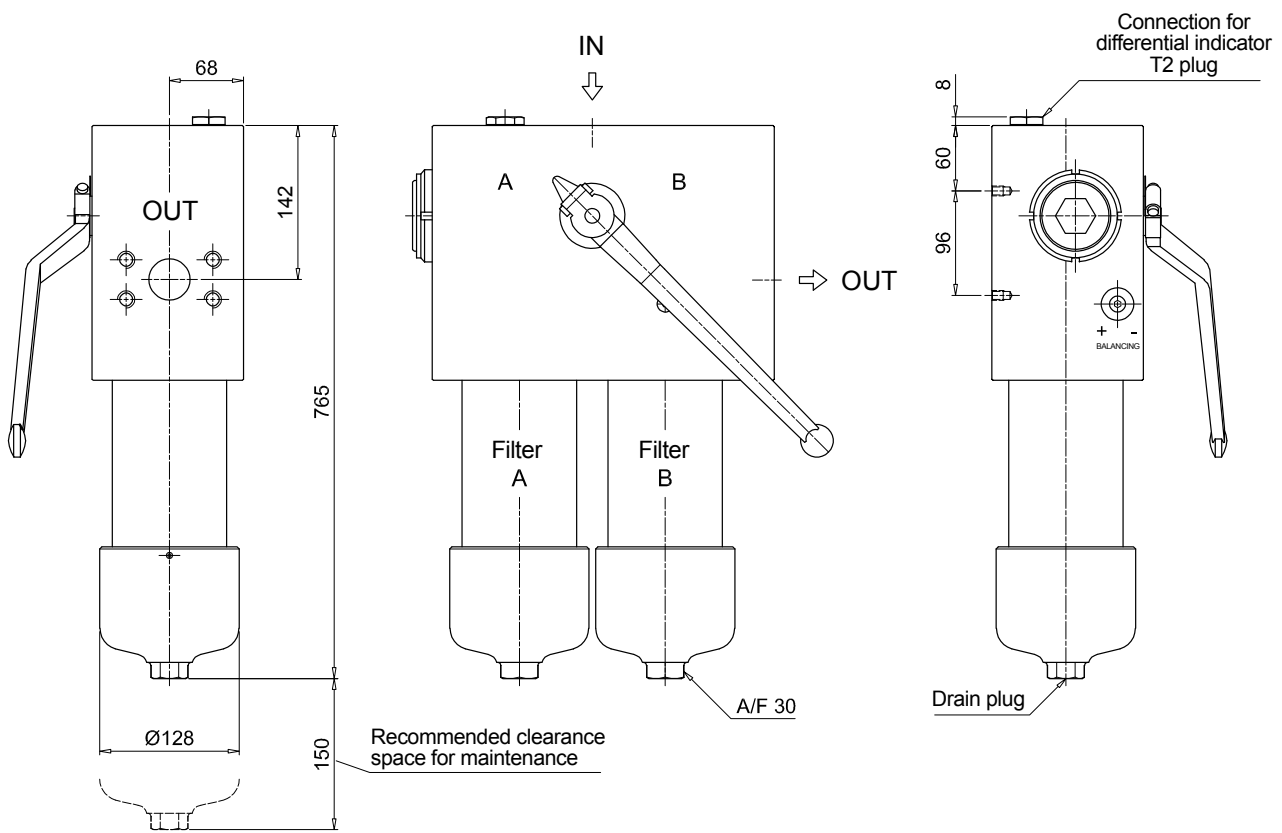
| FHD333 | |
|---------------|----------|
| Length 2 - 3 | |
| Filter length | H [mm] |
| 2 | 479 |
| 3 | 612 |
| Connections | R |
| F1 | M10 |
| F2 | 3/8" UNC |



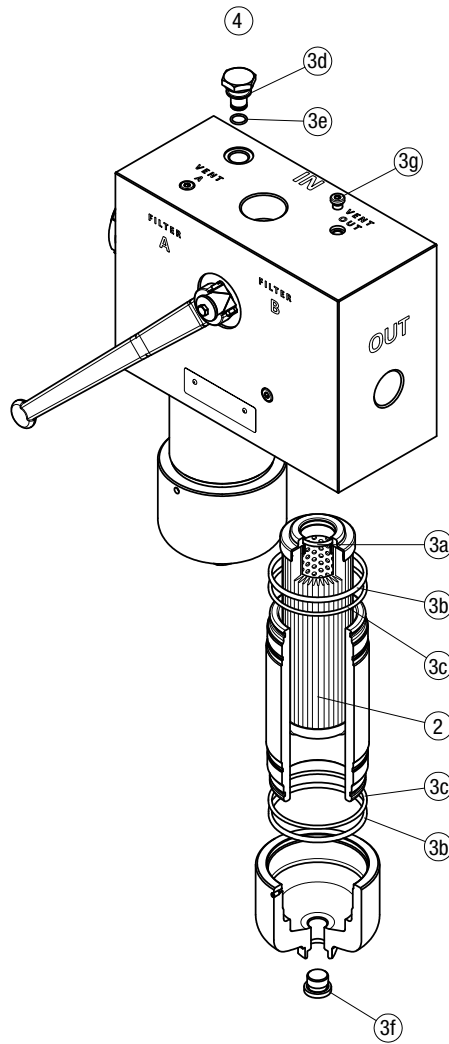
FHD FHD051 - FHD326 - FHD333

Dimensions

| FHD333 | |
|-------------|----------|
| Length 4 | |
| Connections | R |
| F1 | M10 |
| F2 | 3/8" UNC |



FHD 021 - 051 - 326 - 333



| Item: | Q.ty: 1 pc. | Q.ty: 1 pc. | | Q.ty: 1 pc. | |
|---------------|-----------------|----------------------|----------|---------------------------|-----|
| Filter series | Filter element | Seal Kit code number | | Indicator connection plug | |
| FHD 021 | See order table | NBR | FPM | NBR | FPM |
| FHD 051 | See order table | 02050511 | 02050512 | T2H | T2V |
| FHD 326-333 | See order table | 02050420 | 02050421 | | |
| | | 02050377 | 02050378 | | |