

## FMMX 050 series

Maximum working pressure up to 42 MPa (420 bar) - Flow rate up to 154 l/min









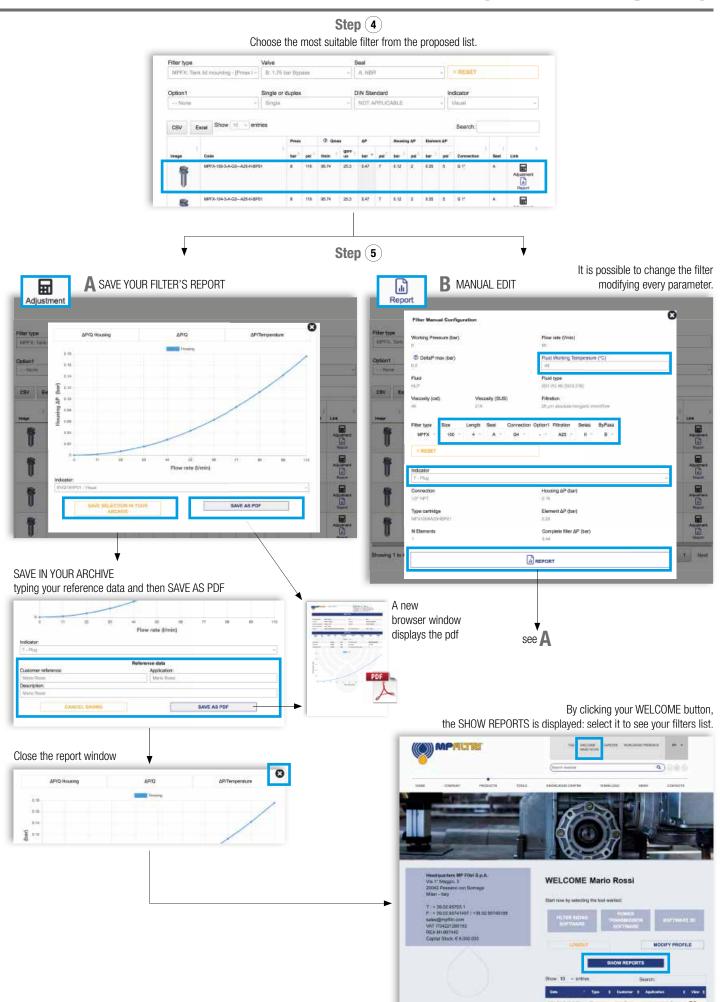
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### YPICAL FILTER SIZING Selection Software







#### THE X CONCEPT FOR OUR FILTERS

Protect the performance of your system with MYclean.

Quality and efficiency are fundamental for MP Filtri: this exclusive new filter element possesses polygon shape geometry and specific seal that ensures only original spare parts can be used ensuring correct operation and higher system reliability.



THE ANTI-STATIC FILTERS

#### THE Z CONCEPT FOR OUR FILTERS

Zerospark® is a specialist solution designed to solve the problem of electrostatic discharge inside hydraulic filters. Caused by the electrical charge build-up due to the passage of oil through the filters, this can result in damage to filter elements, oils and circuit components. It can even cause fire hazards in environments where flammable materials are present.



## FMMX 050 ATEX series 6



## HPX 050 Filter Element

- Protects the machine from improper use of non-original products.
- ♦ Safety of constant quality protection & reliability

With exclusive filter element you are sure that only MP Filtri filter elements can be used, ensuring the best cleaning level of the oil due to the use of originals filter elements.

The products identified as FMMX 050 are protected by:

- Italian Patent n° 102014902261205
- Canadian Patent n° 2,937,258
- European Patent nº 16181725.9
- US Patent n° 15/224,337



## 1X 050 general information

#### Description

#### Technical data

#### Filters for potentially explosive atmosphere

Maximum working pressure up to 42 MPa (420 bar) Flow rate up to 154 I/min

FMMX is a range of versatile high pressure filter for protection of sensitive components in high pressure hydraulic systems in the mobile

They are directly connected to the lines of the system through the hydraulic fittings.

#### **Available features:**

- Female threaded connections up to 1 1/4", for a maximum flow rate of 250 I/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element with external support "N", for filter element protection against the back pressure caused by the check valve in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

#### **Common applications:**

- Agricultural machines
- Mobile machines

#### Filter with:

NBR seal in configuration **zerospark** 







T<sub>amb</sub>: -15°C + +80°C, T<sub>max fluid</sub> +80°C

EPDM / FPM / MFQ seal in configuration **Zerospark** 







II 3G Ex h IIC T6... T4 Gc X II 3D Ex h IIIC T85°C...T115°C Dc X

T<sub>amb</sub>: -15°C + +110°C, T<sub>max fluid</sub> +110°C

#### Filter housing materials

- Head: Painted cast iron, black RAL 9005
- Housing: Phosphatized steel
- Bypass valve: Steel

#### **Pressure**

- Test pressure: 63 MPa (630 bar)
- Burst pressure: 126 MPa (1260 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 42 MPa (420 bar)

#### **Bypass valve**

- Opening pressure 600 kPa (6 bar)  $\pm 10\%$
- Other opening pressures on request.

#### Δp element type

- Microfiber filter elements series N-R: 20 bar
- Microfiber filter elements series S: 210 bar
- Wire mesh filter elements series N: 20 bar
- Fluid flow through the filter element from OUT to IN

#### **Seals**

- Standard NBR series A
- Optional FPM series V

#### **Temperature**

From -25 °C to +110 °C

#### **Connections**

In-line Inlet/Outlet

#### Note

FMMX filters are provided for vertical mounting

#### Weights [kg] and volumes [dm3]

Filter series	Weights [kg]				Volumes [dm³]								
	Length						Length						
FMMX 050		3.11	3.48	3.90	4.36	5.54		0.34	0.48	0.63	0.81	1.23	



## GENERAL INFORMATION FMMX 050

## FILTER ASSEMBLY SIZING Flow rates [I/min]

			Filter	element de	esign - N	Series		F	ilter eleme	ent design	- S Serie	S
Filter series	Length	A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
	1	42	43	79	82	106	147	29	39	57	59	74
	2	52	57	85	96	121	149	45	49	76	88	114
FMMX 050	3	66	69	97	106	130	150	58	61	89	99	125
	4	83	89	113	115	134	152	74	80	106	108	129
	5	107	110	130	134	141	154	93	95	111	121	139

Maximum flow rate for a complete pressure filter with a pressure drop  $\Delta p = 1.5$  bar.

The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

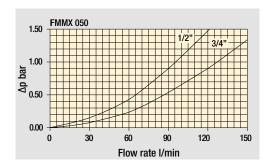
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

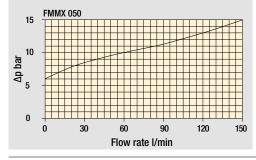
#### Hydraulic symbols

Filter series	Style S	Style B	Style T	Style D
FMMX 050	OUT D.I.	OUT D.I.	OUT TO THE PART OF	OUT TO THE PART OF

# Pressure drop Filter housings Δp pressure drop

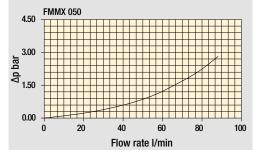


Bypass valve pressure drop



Filter housing with check valve

Valves

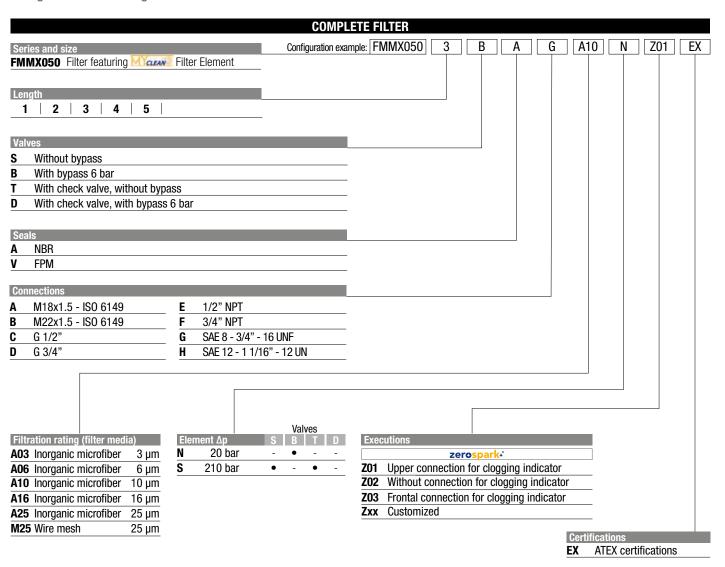


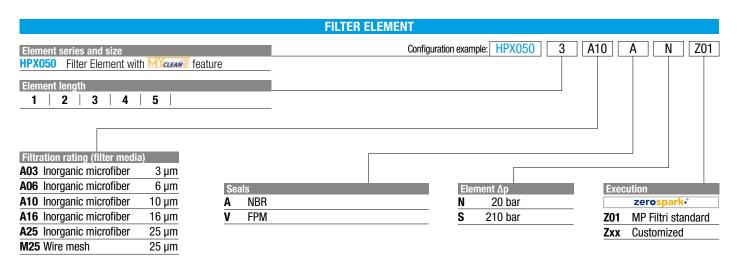
The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968.  $\Delta p$  varies proportionally with density.





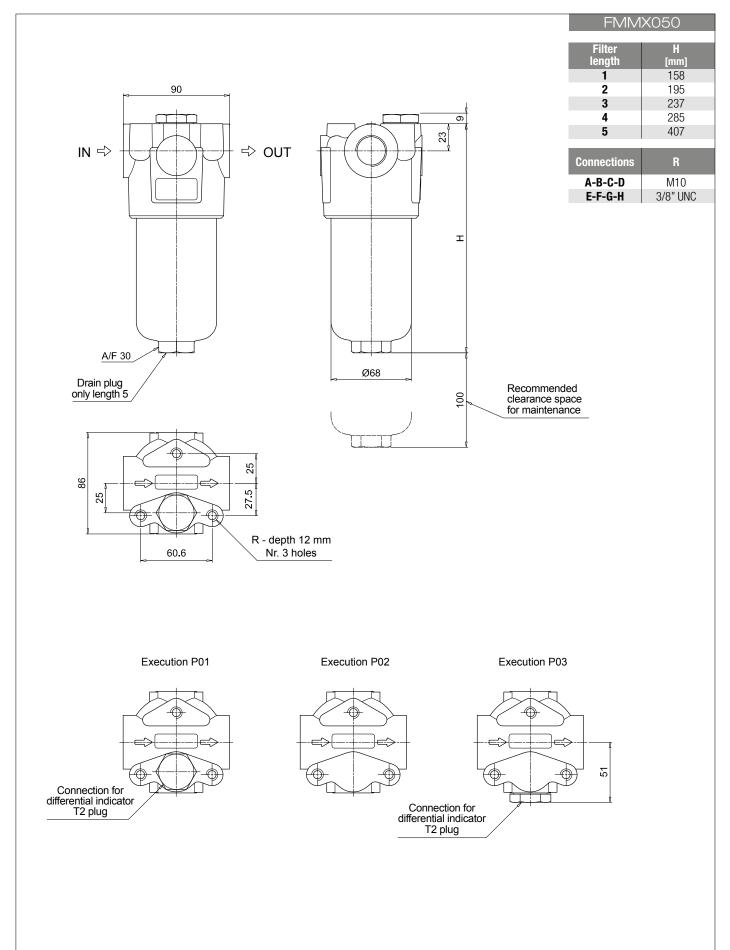
#### Designation & Ordering code





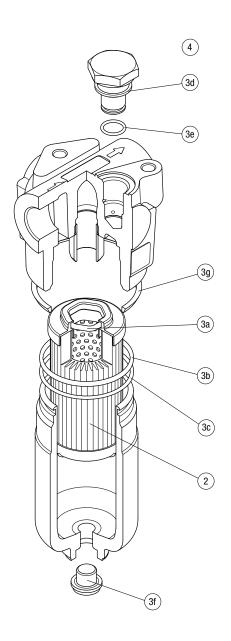
CLOGG	GING INDICATORS	See page 729
<b>DEH</b> Electrical differential indicator	<b>DVM</b> Visual differential indicator	
DVA Visual differential indicator	T2 Plug	





Order number for spare parts

#### **FMMX 050**



	Q.ty: 1 pc.	Q.ty:		Q.ty:	1 pc.
Item:	2	3	(3a ÷ 3g)	•	4
Filter series	Filter element	Seal Kit co	de number FPM	Indicator cor NBR	nnection plug FPM
FMMX 050	See order table	02050864	02050865	T2H	T2V





# Clogging indicators

#### Introduction

Filter elements are efficient only if their Dirt Holding Capacity is fully exploited. This is achieved by using filter housings equipped with clogging indicators.

These devices trip when the clogging of the filter element causes an increase in pressure drop across the filter element.

The indicator is set to alarm before the element becomes fully clogged.

MP Filtri can supply indicators of the following designs:

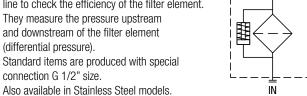
- Vacuum switches and gauges
- Pressure switches and gauges
- Differential pressure indicators

These type of devices can be provided with a visual, electrical or both signals.

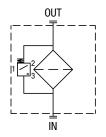
#### Suitable indicator types

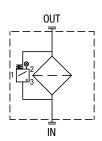
#### **DIFFERENTIAL INDICATORS**

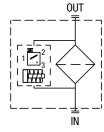
Differential indicators are used on the Pressure line to check the efficiency of the filter element. They measure the pressure upstream and downstream of the filter element (differential pressure). Standard items are produced with special



0UT



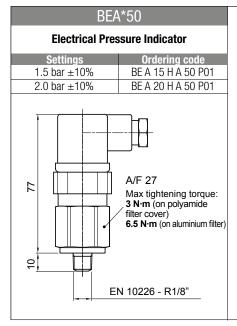




#### Quick reference guide

connection G 1/2" size.

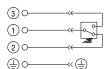
Filter family	Filter seri	es	Visual indicators	Electrical indicators	Electrical / Visual indicators
	With bypass valve 6 bar	FMMX 50 FMM 050 -150	DVA50xP01 DVM50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01	
	Without bypass valve	FMMX 50 FMM 050 -150	DVA70xP01 DVA95xP01 DVM70xP01 DVM95xP01	DEH70xA48P01 DEH70xA49P01 DEH70xA70P01 DEH95xA48P01 DEH95xA49P01 DEH95xA70P01	
OTENTIALLY MOSPHERE	With bypass valve 6 bar	FZP 039 - 136	DVX50xP01 DVY50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01 DEX50xA50P01 DEZ50xA50P01	
FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE	Without bypass valve	FZP 039 - 136	DVX70xP01 DVX95xP01 DVY70xP01 DVY95xP01	DEH70xA48P01 DEH70xA49P01 DEH70xA70P01 DEH95xA48P01 DEH95xA49P01 DEH95xA70P01 DEX70xA50P01 DEZ70xA50P01 DEZ795xA50P01	
	With bypass valve 6 bar	FZH 012 - 040	DVZ50xP01		
	Without bypass valve	FZH 012 - 040	DVZ70xP01 DVZ95xP01		



#### **Hydraulic symbol**



#### **Electrical symbol**



#### Materials

- Body: Brass - Base: Black polyamide

- Contacts: Silver - Seal: **HNBR** 

#### **Technical data**

- Max working pressure: 40 bar - Proof pressure: 60 har

From -25 °C to +80 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943

- Degree of protection: IP65 according to EN 60529

#### **Electrical data**

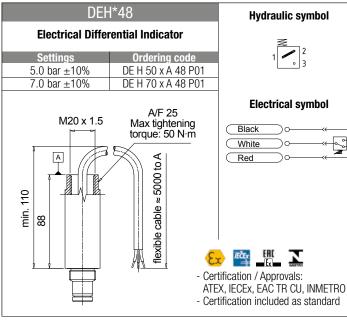
- Electrical connection: EN 175301-803 - Resistive load: 5 A / 14 Vdc 4 A / 30 Vdc

5 A / 125 Vac 4 A / 250 Vac

- Available ATEX product: I M1 Ex ia I Ma

II 1GD Ex ia IIC TX Ga Ex ia IIIC TX °C Da

- CE certification



#### **Materials**

- Body: AISI 316L - Contacts: Rhodium - Seal: FPM - MFQ

#### **Technical data**

- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar

- Burst pressure:
- Working temperature:
- Compatibility with fluids: Mineral oils, Synthetic fluids
- Temperature class:
- Degree of protection:
- Degree of protection:
- Temperature class:
- Degree of protection:
- Temperature class:
- Temperature class:
- Degree of protection:
- Temperature class:
-- Connection type: Three-core cable, fitting M20x1.5

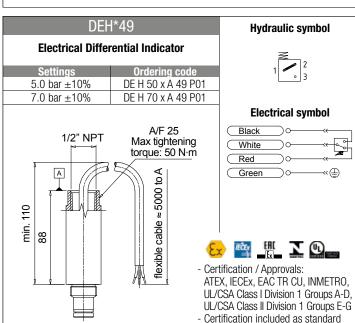
SPCO/SPDT (Hermetically sealed - Volt-free contacts) Contact type:

#### **Electrical data**

830 mA / 24 Vdc - 180 mA / 110 Vac Ui = 30 Vdc / Ii = 250 mA / Pi = 1.3 W II 1 GD Ex ia IIC T6 Ga  $-60^{\circ}$ C  $\leq$  Ta  $\leq$  80°C Ex ia IIC T4 Ga  $-60^{\circ}$ C  $\leq$  Ta  $\leq$  125°C II 2 GD Ex db IIC T6\* Gb Ex tb IIIC T85°C\* Db Resistive Load: - Electrical Ratings: - Available ATEX product:

(Tamb : = -60°C to +70°C)\* IP66/67 \* alternative T/Class and ambients T4, T135°C

 $(Tamb = -60^{\circ}C \text{ to } +120^{\circ}C)$ 



#### **Materials**

- Body: - Contacts: AISI 316L Rhodium FPM - MFQ - Seal:

#### Technical data

Max working pressure: 420 bar Proof pressure: 630 bar - Burst pressure: 1260 bar

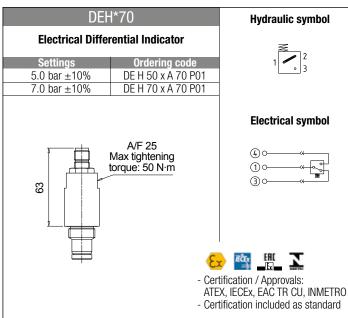
- Burst pressure: 1250 bar - Working temperature: From -60 °C to +120 °C : ATEX, IECEX, EAC TR CU, INMETRO From -60 °C to +105 °C : UL/CSA - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Temperature class: 14 (135 °C) and T6 (85 °C)

IP 66/67/68 according to EN 60529 Four-core cable, fitting 1/2" NPT SPCO/SPDT (Hermetically sealed - Volt-free contacts) - Degree of protection: - Connection type:

- Contact type:

#### **Electrical data**

830 mA / 24 Vdc - 180 mA / 110 Vac 150 Vac/dc Resistive Load:Max voltage



Materials

- Seal:

- Body: AISI 316L with internal engineered resin switch Contacts:

Rhodium FPM - MFQ

**Technical data** 

- Max working pressure: 420 bar

- Max working pressure:
- Proof pressure:
- Burst pressure:
- Working temperature:
- Compatibility with fluids:
- Compatibility with

TG (85 °C)
IP 66/67 according to EN 60529
IEC 61076-2-101 D (M12)
SPCO/SPDT (Hermetically sealed - Volt-free contacts) Degree of protection:

Connection type: Contact type:

**Electrical data** 

830 mA / 24 Vdc - 180 mA / 110 Vdc Resistive Load:Electrical Ratings:

Ui = 30 Vdc Ii = 250 mA Pi = 1.3 W

- Available ATEX product: II 1 GD Ex ia IIC T6 Ga  $-60^{\circ}\text{C} \le \text{Ta} \le 80^{\circ}\text{C}$  Ex ia IIC T4 Ga  $-60^{\circ}\text{C} \le \text{Ta} \le 125^{\circ}\text{C}$  II 2 GD Ex db IIC T6\* Gb Ex tb IIIC T85°C\* Db (Tamb : =  $-60^{\circ}\text{C}$  to  $+70^{\circ}\text{C}$ )\* IP66/67 \* alternative T/Class and ambients T4, T135°C (Tamb =  $-60^{\circ}\text{C}$  to  $+120^{\circ}\text{C}$ )

DVA           Visual Differential Indicator           Settings         Ordering code           5.0 bar ±10%         DV A 50 x P01           7.0 bar ±10%         DV A 70 x P01           9.5 bar ±10%         DV A 95 x P01	Hydraulic symbol	Materials - Body: Brass - Internal parts: Brass - Polyamide - Contacts: Silver - Seal: HNBR - FPM  Technical data	
Green / Red clogging indicator  A/F 28  Max tightening torque: 65 N·m		- Reset: Automatic reset - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529	

2100001 2111010	
Settings	Ordering code
5.0 bar ±10%	DV M 50 x P01
7.0 bar ±10%	DV M 70 x P01
9.5 bar ±10%	DV M 95 x P01
\$	Red clogging indicator  A/F 30  Max tightening torque: 65 N·m

DVM

**Visual Differential Indicator** 

#### **Hydraulic symbol**



#### **Materials**

- Body: Brass

- Internal parts: Brass - Polyamide - Contacts: Silver HNBR - FPM - Seal:

#### **Technical data**

- Reset: Manual reset - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar

From -25 °C to +110 °C - Working temperature: - Compatibility with fluids: Mineral oils, Synthetic fluids

HFA, HFB, HFC according to ISO 2943

- Degree protection: IP65 according to EN 60529

#### DVX **Visual Differential Indicator** Settings Ordering code 5.0 bar ±10% DV X 50 x P01 7.0 bar ±10% DV X 70 x P01 9.5 bar ±10% DV X 95 x P01 Green / Red clogging indicator 39 A/F 28 Max tightening torque: 65 N·m

#### **Hydraulic symbol**



#### **Materials**

- Body: AISI 316L

- Internal parts: AISI 316L - Polyamide - Contacts: Silver

- Contacts: Silver - Seal: HNBR - MFQ

#### **Technical data**

Reset: Automatic reset
Max working pressure: 420 bar
Proof pressure: 630 bar
Burst pressure: 1260 bar

Working temperature: From -25 °C to +110 °C
 Compatibility with fluids: Mineral oils, Synthetic fluids

HFA, HFB, HFC according to ISO 2943

- Degree protection: IP65 according to EN 60529

#### DVY **Visual Differential Indicator** Settinas Ordering code 5.0 bar ±10% DV Y 50 x P01 7.0 bar ±10% DV Y 70 x P01 DV Y 95 x P01 9.5 bar ±10% Red clogging indicator 34 A/F 30 Max tightening

torque: 65 N·m

#### Hydraulic symbol



#### **Materials**

- Body: AISI 316L

- Internal parts: AISI 316L - Polyamide

- Contacts: Silver - Seal: HNBR - MFQ

#### **Technical data**

Reset: Manual reset
Max working pressure: 420 bar
Proof pressure: 630 bar
Burst pressure: 1260 bar

Working temperature: From -25 °C to +110 °C
 Compatibility with fluids: Mineral oils, Synthetic fluids

HFA, HFB, HFC according to ISO 2943

- Degree protection: IP65 according to EN 60529

DVZ				
Visual Differe	ntial Indicator			
Settings	Ordering code			
5.0 bar ±10%	DV Z 50 x P01			
7.0 bar ±10%	DV Z 70 x P01			
9.5 bar ±10%	DV Z 95 x P01			
95	Green / Red clogging indicator  A/F 30 Max tightening torque: 110 N·m			

#### Hydraulic symbol



#### **Materials**

- Body: AISI 316L

- Internal parts: AISI 316L - Polyamide

- Contacts: Silver - Seal: HNBR - MFQ

#### **Technical data**

Reset: Automatic reset
Max working pressure: 700 bar
Proof pressure: 1050 bar
Burst pressure: 2100 bar

- Working temperature: From -25 °C to +110 °C

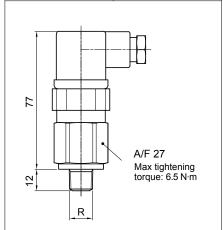
- Compatibility with fluids: Mineral oils, Synthetic fluids

HFA, HFB, HFC according to ISO 2943

- Degree protection: IP65 according to EN 60529

#### VE\*50 **Electrical Vacuum Indicator**

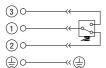
Ordering code EN 10226 - R1/8" VE B 21 A A 50 P01



#### **Hydraulic symbol**



#### **Electrical symbol**



#### **Materials**

- Body: - Base: Brass

Black polyamide - Contacts: - Seal: Silver NBR

#### **Technical data**

- Vacuum setting: -0.21 bar ±10% Max working pressure:Proof pressure: 10 bar 15 bar

- Working temperature: From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids

HFA, HFB, HFC according to ISO 2943 IP65 according to EN 60529 - Degree of protection:

#### **Electrical data**

EN 175301-803 - Electrical connection: - Resistive load: 5 A / 14 Vdc

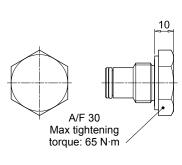
4 A / 30 Vdc 5 A / 125 Vac 4 A / 250 Vac

- Available ATEX product: I M1 Ex ia I Ma

II 1GD Ex ia IIC Tx Ex ia IIIC Tx°C X

- CE certification

#### X2 Indicator plug 420 bar Ordering code HNBR X2 H MFQ X2 F



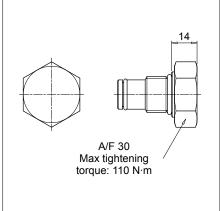
#### **Materials**

- Body: AISI 316L - Seal: HNBR / MFQ

A/F 30 Max tightening torque: 65 N·m

#### Х3 Indicator plug 700 bar (only for FZH)

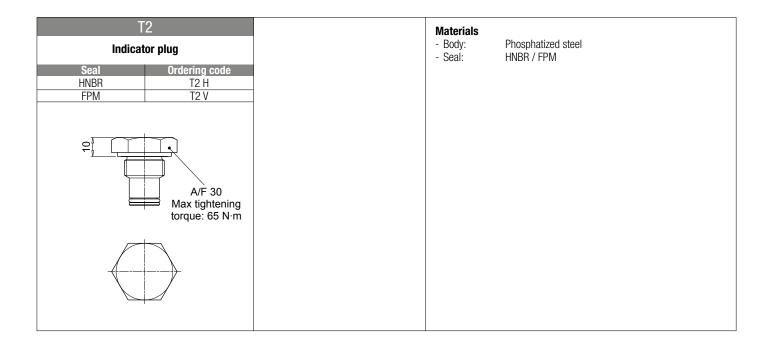
Seal	Ordering code
HNBR	ХЗ Н
MEO	X3 E



#### **Materials**

- Body: AISI 316L - Seal: HNBR / MFQ







DESIGNATION & ORDE	RING CODE - DIFFERENTIAL INDICATORS
Series	Configuration example 1: DE H 50 F A 48 P01
DE Electrical differential indicator	Configuration example 2: DV X 70 V A 49 P01
<b>DV</b> Visual differential indicator	
Type DE DV	
H Hazardous area • -	
X Standard type • •	
<b>Z</b> 700 bar • •	
Y Optional type - •	
Pressure setting DEH DL DV	
<b>50</b> 5.0 bar • • •	
<b>70</b> 7.0 bar • • •	
<b>95</b> 9.5 bar - • •	
Seals DEH DL DV	
H HNBR - • •	
<u>V FPM</u> • • •	
<b>F</b> MFQ	
Thermostat DEH DL DV	
A Without • • -	
Electrical connections  10. Connection via three care cable fitting M20v1 F	DEH DV
48 Connection via three-core cable - fitting M20x1.5	
<ul> <li>49 Connection via four-core cable - fitting 1/2" NPT</li> <li>51 Connection EN 175301-803, transparent base with lamps 24 Volume</li> </ul>	
70 Connection IEC 61076-2-101 D (M12)	
OUTHICGROTTED OTOTO-2-101 D (MI12)	Option P01 MP Filtri standard
	Pxx Customized
	F AA GUSTOIIIIZGU

# DESIGNATION & ORDERING CODE - DIFFERENTIAL INDICATOR PLUG Series Configuration example X2 H X2 Indicator plug 420 bar X3 Indicator plug 700 bar (only for FZH) Seals H HNBR V FPM F MFQ

